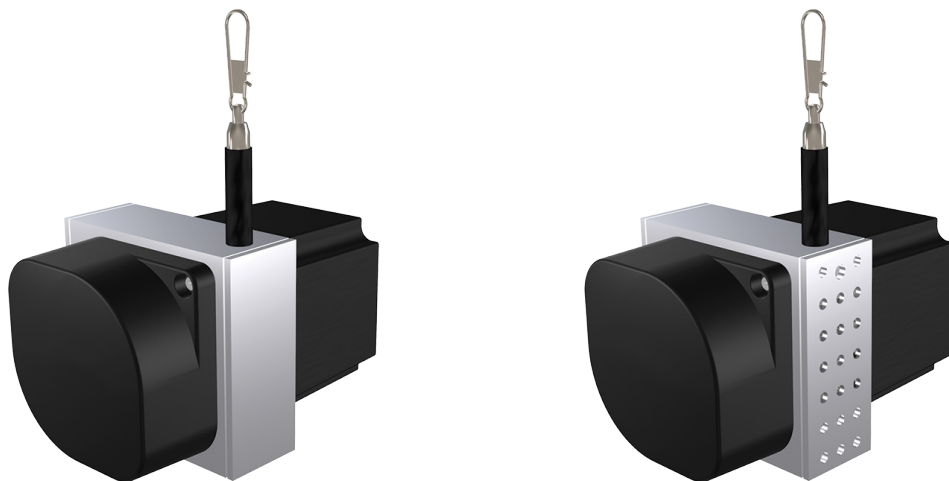


ACH60 - DRAW WIRE SENSOR



ACH60

KEY-FEATURES:

- Cost-effective sensor for construction machinery and mobile hydraulics
- Extreme robust construction
- Three housing variations for different environments
- Measurement ranges from 1 to 4 meters
- Linearity up to ± 0.1 % of full scale
- Output signals: potentiometer, current, voltage or CANopen, optional redundant output
- Protection class up to IP69K (suitable for steam and high pressure cleaning)
- Temperature range -20 to +85 °C (optional -40 °C)
- Optional with TEDS connector

TECHNICAL DATA

Measurement range	[m]	1			1.5			2			2.5			3		3.5		4	
Draw wire diameter	[mm]	0.5	0.7	1	0.5	0.7	1	0.5	0.7	1	0.5	0.7	1	0.5	0.7	0.5	0.7	0.5	0.7
Linearity	[±%]	0.5			0.5			0.5			1			0.5		1		0.5	
Improved linearity ¹⁾ 0.25 (L25), 0.15 (L15), 0.1 (L10)	[±%]	√	√	√	√	√	√	√	√	-	√	-	-	√	-	-	-	-	-
Resolution		see output types below																	
Sensor element		potentiometer																	
Output signals ²⁾		potentiometer / 0.5 to 4.5 V / 0 to 5 V / -5 to +5 V / 0 to 10 V / 0 to 5 V (teachable) / 0 to 10 V (teachable) / 4 to 20 mA / CANopen																	
Redundant output signals		optional for: potentiometer / 0.5 to 4.5 V / 0 to 5 V / -5 to +5 V / 0 to 10 V / 4 to 20 mA / CANopen																	
Connection		axial connector output M12 or axial cable output (TPE cable)																	
Protection class		IP67, optional IP69K (only in combination with cable output)																	
Humidity		max. 90 % relative, no condensation																	
Operating temperature		see output types below																	
Rope extraction speed	[m/s]	max. 3																	
Acceleration	[m/s ²]	max. 50																	
Extraction force	[N]	approx. 4 up to 6																	
Housing		aluminum, spring case PA6																	
Draw wire		stainless steel V4A with synthetic coating																	
Weight	[g]	up to approx. 500 (depending on the measurement range)																	

¹⁾ Options L25, L15 and L10 not in combination with options S1 and S2. Changed technical drawing see [page 4](#).
Option L10 is not combinable with outputs 5R and 10R. Option L15 is only combinable with output 5R or 10R.

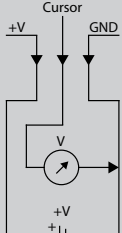
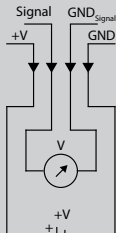
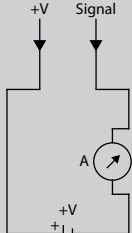
The row show the possible combinations of improved linearity, measurement range and draw wire diameter.

√ = combination possible - = combination not possible

Sensors with improved linearity are delivered with calibration protocol.

²⁾ other output signals on request

ANALOG OUTPUTS

Output type	Potentiometer			Voltage ¹⁾				Current
Order Code	1R	5R	10R	4,5V	5V	55V	10V	420A
Output	1 kΩ	5 kΩ	10 kΩ	0.5 to 4.5 V	0 to 5 V	-5 to +5 V	0 to 10 V	4 to 20 mA
Supply	max. 30 V			8 to 30 VDC			12 to 30 VDC	12 to 30 VDC ²⁾
Recommended cursor current	<1 μA			-				-
Current consumption max.	-			max. 25 mA (no load)				-
Power consumption max.	-			-				-
Output current	-			max. 10 mA, min. load 10 kΩ				max. 50 mA in case of error ³⁾
Dynamics	-			<3 ms from 0 to 100 % and 100 to 0 %				<1 ms from 0 to 100 % and 100 to 0 %
Resolution				theoretically unlimited, limited by the noise				
Noise	depends on the quality of the power supply			0.5 mV _{eff}				1.6 μA _{eff}
Inverse-polarity protection	-			yes				
Short-circuit proof	-			yes				-
Operating temperature				-20 to +85 °C / optional: -40 to +85 °C				
Temperature coefficient	±0.0025 %/K			0.0037 %/K				0.0079 %/K
EMC	-			according to EN 61326-1:2013				
Circuit								

¹⁾ Galvanically isolated

²⁾ Load: 250 Ω (max. 500 Ω)

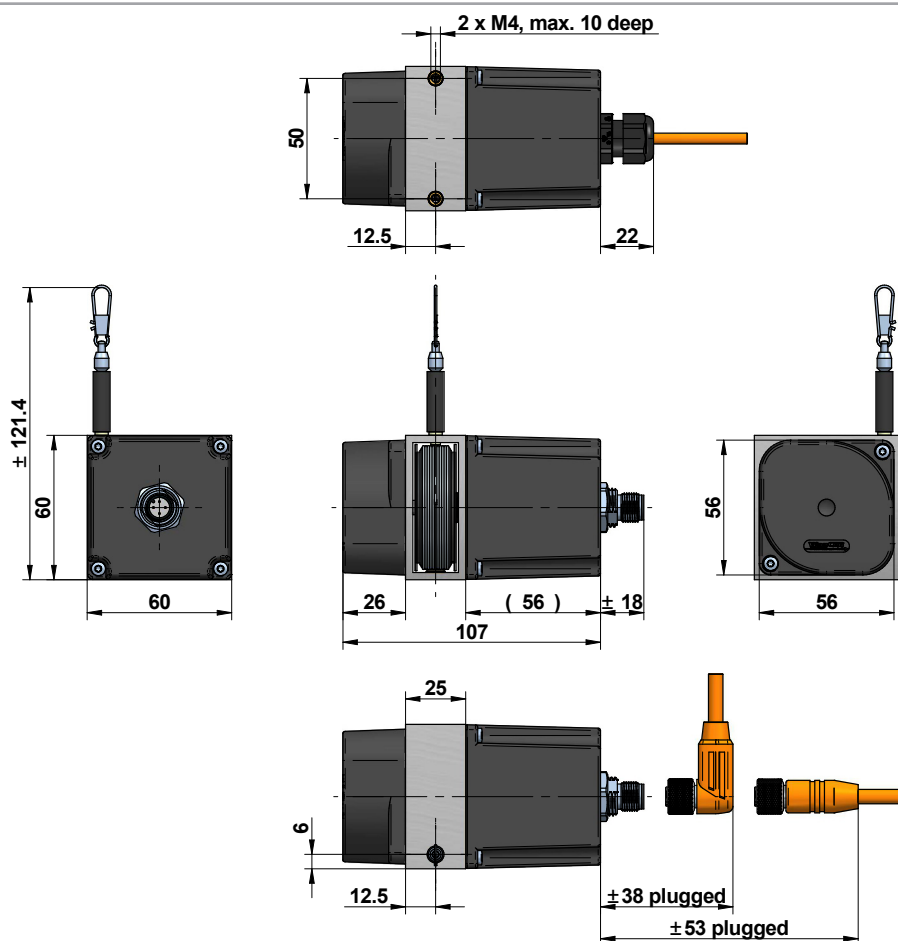
³⁾ Load max. 0.5 kΩ

MFL = multi-functional line

DIGITAL OUTPUT CAN^{OPEN}

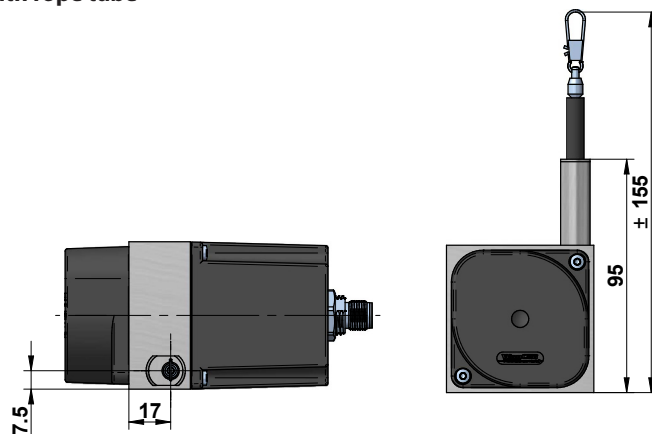
Link to the manual		CANopen (WCAN)
CAN specification		Full CAN 2.0B (ISO11898)
Communication profile		CANopen CiA 301 V 4.2.0
Device profile		Encoder, absolute linear; CIA 406 V 3.2.0
Error control		Producer Heartbeat, Emergency Message, Node Guarding
Node ID		Default: 7, configurable via SDO
PDO		1 x TPDO, static mapping
PDO Modes		Event-triggered, Time-triggered, Sync-cyclic, Sync-acyclic
Transmission rate		1 Mbps, 800, 500, 250, 125, 50, 20 kbps configurable via SDO
Integrated Bus termination resistor		120 Ω , connectible via SDO
Bus, galvanic separation		No
Supply	[VDC]	8 to 30
Current consumption		10 mA typical at 24 V, 20 mA typical at 12 V
Measurement rate		1 kHz with 16-bit resolution
Repeatability		equal to the linearity
Resolution		0.002 % of measurement range
Electrical protection		inverse polarity protection
Operating temperature	[°C]	-20 to +85 / optional: -40 to +85
Temperature coefficient	[%/K]	0.0014
EMC		DIN EN61326-1:2013, conformity with directive 2014/30/EU

TECHNICAL DRAWING

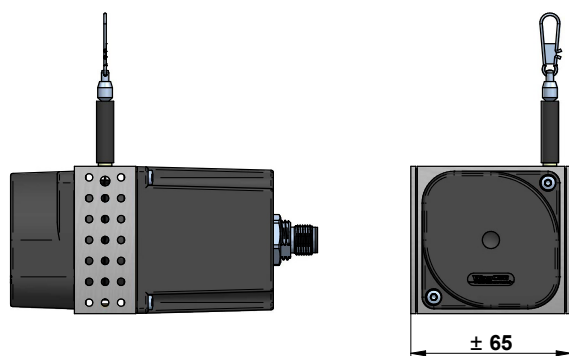


TECHNICAL DRAWING - VARIATIONS

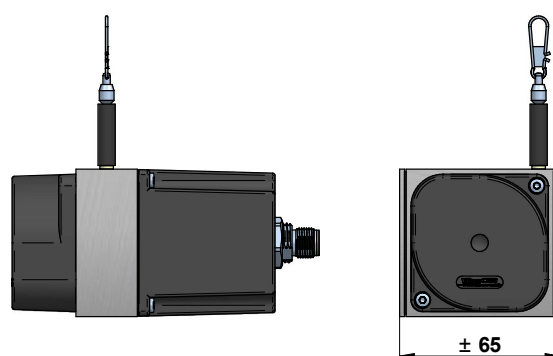
Options L10 and L25: variation with rope tube



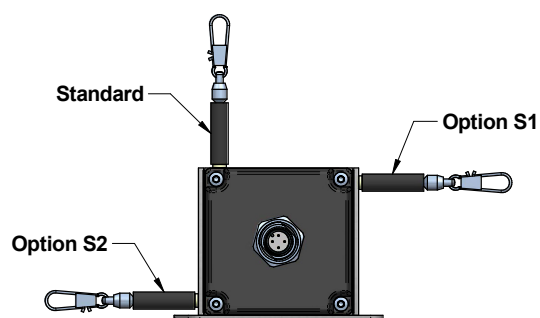
Option C1: housing with perforated plate covering



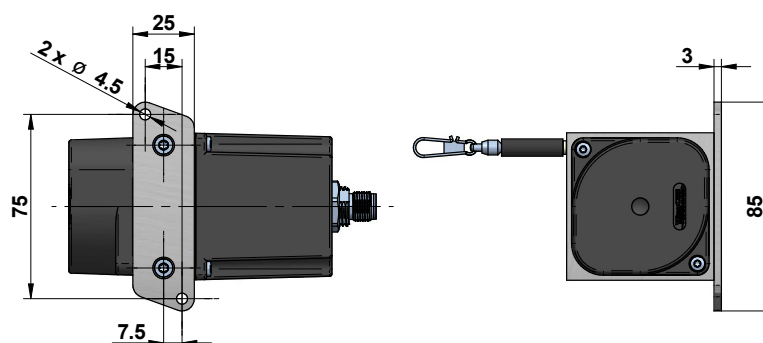
Option C3: closed housing



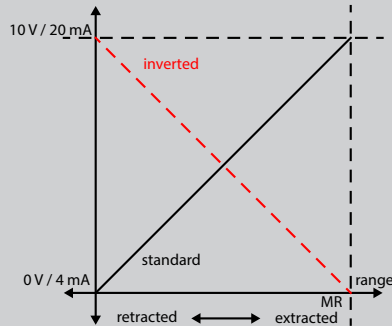
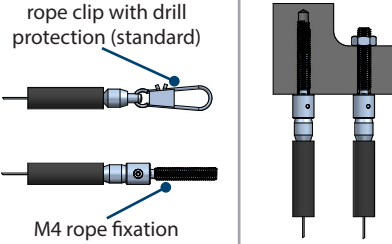
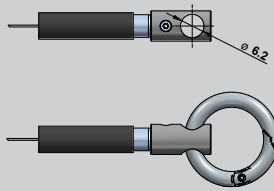
Options S1 and S2: changed rope outlet



Option BP: variation with base plate



OPTIONS

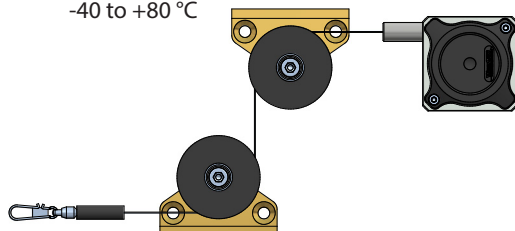
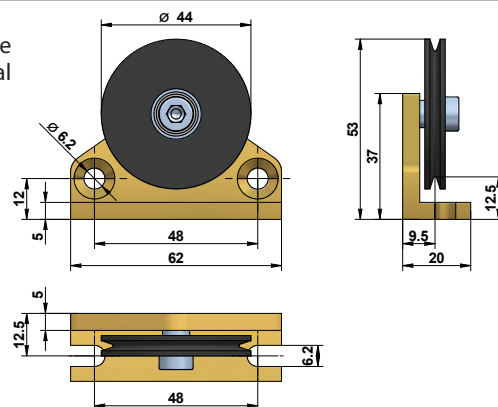
Option	Order code	Description
Improved linearity (not in combination with S1 or S2; possible combinations see page 2)	L10, L15, L25	Improved linearity 0.1 % (L10), 0.15 % (L15) or 0.25 % (L25). Option L10 is not combinable with outputs 5R and 10R. Option L15 is only combinable with output 5R or 10R. Changed technical drawing see page 4 .
Inverted output signal (analog output only)	IN	The analog signal of the sensor is increasing by extracting the rope (standard). Option IN inverts the signal, i.e. the signal of the sensor declines by extracting the rope. 
Redundant output signal	R1, R2, R3, R4	By using a double potentiometer the sensor delivers two independent output signals. R1: 2 x potentiometer output R2: 2 x voltage output R3: 2 x current output R4: 2 x CANopen
Changed rope outlet (only in combination with C1 or C3; drawing see page 4)	S1, S2	Standard: rope outlet at the top S1: rope outlet on the right side S2: rope outlet on the left side
Sensor housing (drawing see page 4)	C1, C3	Standard: open housing (<i>Especially suited for applications under the conditions of fine dust and fluids.</i>) C1: housing with perforated plate covering (<i>Especially suited for applications under the conditions of dirt, particle size >2 mm and fluids.</i>) C3: closed housing (<i>Especially suited for applications under the conditions of adhesive dust, cement, concrete, clay, protection against impact and shock.</i>)
Wire rope diameter	D05K, D07K, D10K	The wire rope is made of V4A stainless steel, 1.4401 with a synthetic coating. Please choose the wire rope diameter in part two of the order code. D05K: Ø 0.5 mm (standard) D07K: Ø 0.7 mm D10K: Ø 1 mm (not with measurement ranges 3.5 m and 4 m)
Rope fixation by M4 thread	M4	Optional, pivoted rope fixation with screw thread M4, length 22 mm. Ideal for attachment to through holes or thread holes M4. 
Rope fixation with cylindrical pin and M6 through bore	ZH, ZR	ZH: cylindrical pin with M6 through bore ZR: cylindrical pin with M6 through bore and carbine ring 
Protection class IP69K (only in combination with cable output)	IP69	All relevant components are completely encapsulated. Suitable for close-range high pressure or high temperature spray downs.
Increased temperature range Low	T40	The use of special components allow a working temperature down to -40 °C (up to +85 °C).
TEDS connector (in combination with analog and cable output only; more information about TEDS)	TD, TDP, TDPS	TD: Assembling TDP: Assembling + programming TDPS: Assembling + programming + 35 measurement points
Base plate	BP	The ACH60 is equipped with a base plate.

ACCESSORIES

Deflection pulley - UR2

The rope must be extracted from the sensor vertically. The maximum variation from the vertical is 3°. A deflection pulley allows a change in the direction of the wire rope. Several pulleys may be used. The rope clip must not be guided over the deflection pulley. Suitable for standard wire rope diameter 0.5 mm.

Material foot: anodised aluminium
 Material rope wheel: POM-C
 Mounting: by 2 hexagon socket or countersunk screws M6, vertical or horizontal mounting possible. Ball bearings: with special low temperature grease and RS-sealing.
 Temperature: -40 to +80 °C



Rope extension - SV

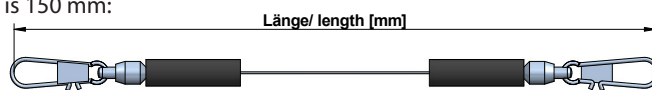
For bridging a greater distance between the measuring target and the sensor a rope extension can be applied. The rope clip must not be guided over the deflection pulley.

Please specify the length needed in your order (XXXX). The minimum length is 150 mm:

SV1-XXXX: rope extension (150 to 4995 mm)

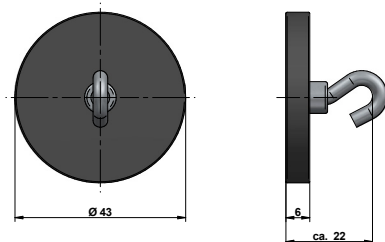
SV2-XXXX: rope extension (5000 to 19995 mm)

SV3-XXXX: rope extension (20000 to 40000 mm)



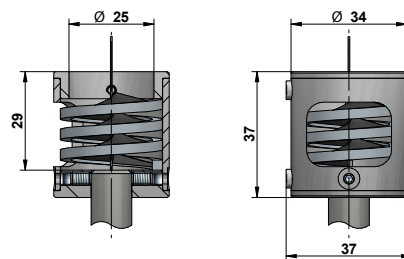
Magnetic clamp - MGG2

Use the magnetic clamp to quickly attach the rope to metallic objects without any assembly time. A rubber coating provides gentle contact (e. g. on varnished surfaces) and prevents from slipping due to vibration. The magnet consists of a neodym core for an increased adhesive force of 100 N. The hook makes it easy to attach the rope clip.



Rope cleaner - RCS (options L10 and L25 only)

Use the RCS rope cleaner to remove dirt from the measuring rope of the sensor. Please note that the maximum measuring range of the sensor is reduced by 29 mm.



APPLICATIONS

The draw wire sensors of the mobile hydraulic series MH were specially developed for the demanding area of construction machines and construction equipment. The sensor can be individually configured depending on the application, in which it is used. Small adhesive and abrasive particles with small grain size can easily be removed when using the open MH versions. Seawater resistant protective grating provide a maximum protection against larger foreign objects like tree branches. In case of applications with high safety requirements, thicker stainless-steel wire ropes are available, as well as redundant, analogue outputs. This mobile hydraulics series offers the possibility to perform accurate and cost-effective distance measurement on construction machinery.

ORDER GUIDE

ACH60 - [] - [] - [] - [] - []

Measurement range MR [m] 1 / 1.5 / 2 / 2.5 / 3 / 3.5 / 4	
--	--

Wire rope Diameter 0.5 mm (Standard) Diameter 0.7 mm Diameter 1 mm (not MR 3.5 to 4)	D05K D07K D10K
--	----------------------

Output signal		
Potentiometer	1 kΩ	1R
Potentiometer	5 kΩ	5R
Potentiometer	10 kΩ	10R
Voltage	0.5 to 4.5 V	4,5V
Voltage	0 to 5 V	5V
Voltage	-5 to 5 V	55V
Voltage	0 to 10 V	10V
Current	4 to 20 mA	420A
Digital	CANopen	WCAN

Connection		
Connector output M12, axial, 4 pole ¹⁾	SA12	
Cable output, axial, 2 m ¹⁾	KA02	
Cable output, axial, 5 m ¹⁾	KA05	
Cable output, axial, 10 m ^{1), 2)}	KA10	

Version		
Standard	-	
Sensor with options	O	

¹⁾ 4 pole in combination with analog outputs

5 pole in combination with WCAN or option R4

8 pole in combination with options R1, R2, R3

²⁾ larger lengths on request

³⁾ possible combination for improved linearity see [page 2](#)

⁴⁾ only in combination with output 5R or 10R

⁵⁾ only in combination with C1 or C3

⁶⁾ for more information about TEDS connectors see [here](#)

Bold text: standard with shorter lead time

Option	Description (see page 5)
L10	Improved linearity $\pm 0.1\%$ ³⁾
L15	Improved linearity $\pm 0.15\%$ ^{3), 4)}
L25	Improved linearity $\pm 0.25\%$ ³⁾
IN	Inverted output signal
R1	Redundant potentiometer output
R2	Redundant voltage output
R3	Redundant current output
R4	Redundant CANopen output
S1	Rope outlet on the right side ⁵⁾
S2	Rope outlet on the left side ⁵⁾
C1	Perforated plate covering
C3	Closed housing
M4	Rope fixation M4
ZH	Cylindrical pin
ZR	Cylindrical pin with carbine ring
IP69	Protection IP69K, only cable output
T40	Temperature range -40 to +85 °C
TD	TEDS: assembling ⁶⁾
TDP	TEDS: assembling + programming ⁶⁾
TDPS	TEDS: assembling + programming + 35 measurement points ⁶⁾
BP	Version with base plate

Option	Not combinable with
L10	See page 2, 5R, 10R, S1, S2
L15	See page 2, S1, S2
L25	See page 2, S1, S2, T40
IN	WCAN
S1	S2, L10, L25
S2	S1, L10, L25
M4	ZH, ZR
ZH	M4, ZR
ZR	M4, ZH
IP69	SA12
T40	L25
TD	1R, 5R, 10R, WCAN, R1, R2, R3, R4, SA12
TDP	1R, 5R, 10R, WCAN, R1, R2, R3, R4, SA12
TDPS	1R, 5R, 10R, WCAN, R1, R2, R3, R4, SA12

GENERAL ACCESSORIES

UR2	deflection pulley (for rope diameter 0.5 mm)	SV1-XXXX	rope extension (150 mm up to 4995 mm)
MGG2	magnetic clamp	SV2-XXXX	rope extension (5000 mm up to 19995 mm)
		SV3-XXXX	rope extension (20000 mm up to 40000 mm)
		RCS-ACH60 ¹⁾	rope cleaner (only usable with option L10 or L25)

¹⁾ please note that the maximum measuring range is reduced by 29 mm when using the rope cleaner

CABLES AND CONNECTORS ACCESSORIES

Cable with connector (female) M12, 4 poles, shielded, IP67

K4P2M-S-M12	2 m, straight connector
K4P5M-S-M12	5 m, straight connector
K4P10M-S-M12	10 m, straight connector
K4P2M-SW-M12	2 m, angular connector
K4P5M-SW-M12	5 m, angular connector
K4P10M-SW-M12	10 m, angular connector

Mating connector (female) M12, 4 poles, for self assembly

D4-G-M12-S	straight connector
D4-W-M12-S	angular connector

Cable with connector (female) M12, 5 poles, shielded, IP67

K5P2M-S-M12	2 m, straight connector
K5P2M-SW-M12	2 m, angular connector

Cable with connector (female) M12, 8 poles, shielded, IP67

K8P2M-S-M12	2 m, straight connector
K8P5M-S-M12	5 m, straight connector
K8P10M-S-M12	10 m, straight connector
K8P2M-SW-M12	2 m, angular connector
K8P5M-SW-M12	5 m, angular connector
K8P10M-SW-M12	10 m, angular connector

Mating connector (female) M12, 8 poles, for self assembly

D8-G-M12-S	straight connector
D8-W-M12-S	angular connector