



Ø9.0"

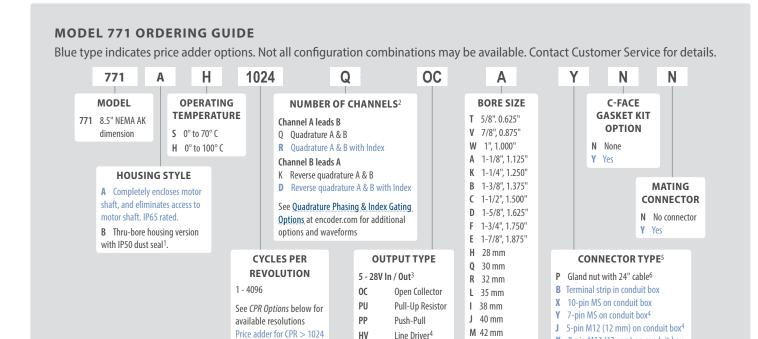
#### **FEATURES**

Large bore size to 1.875" or 43 mm Fits NEMA Size 182TC thru 256TC motor faces (8.5" AK) Incorporates Opto-ASIC technology Resolutions to 4096 CPR

The Model 771 C-Face encoder is a rugged, high resolution encoder designed to mount directly on NEMA C-Face motors. Both sides of the encoder are C-Face mounts, allowing additional C-Face devices to be easily mounted. Many competitive C-Face units are kit type encoders, but the Model 771 contains precision bearings and an internal flex mount that virtually eliminates encoder failures and inaccuracies induced by motor shaft runout or axial endplay. The advanced Opto-ASIC design provides superior noise immunity necessary for many industrial applications. This encoder is ideal for applications using induction motors and flux vector control. A thru-bore design allows fast and simple mounting of the encoder directly to the accessory shaft or drive shaft of a motor using a NEMA standard motor face (sizes 182TC - 256TC). The tough, all metal housing resists the vibration and hazards of an industrial environment.

#### **COMMON APPLICATIONS**

Motor Feedback, Velocity & Position Control, Servo Control Systems, Assembly & Specialty Machine, Flevator Controls



### **MODEL 771 CPR OPTIONS**

0060	0100	0120	0240
0250	0256	0500	0512
1000	1024	2048	2500
4096			

Contact Customer Service for other disk resolutions; not all disk resolutions available with all output types

#### NOTES:

Thru-Bore version may be IP65 sealed if mounted between two C-Face devices with optional gasket kit. Select 'Yes' under C-Face Gasket Kit Ontion.

N 43 mm

- 2 Contact Customer Service for index gating options.
- 3 5 to 24 VDC max for high temperature option.
- 4 Line Driver Outputs not available with 5-pin M12 connector. Available with 7-pin MS connector only without Index Z.
- 5 For mating connectors, cables, and cordsets see Accessories at encoder.com. For Connector Pin Configuration Diagrams, see Technical Information or see Connector Pin Configuration Diagrams at encoder.com. 6
- For non-standard cable lengths, add a forward slash (/) plus cable length expressed in feet. Example: P/6 = 6 feet of cable.

K 8-pin M12 (12 mm) on conduit box

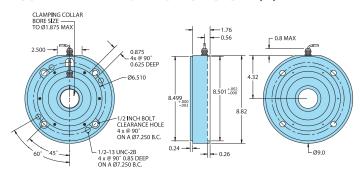
L 10-pin industrial clamp



Electrical	
Input Voltage	4.75 to 28 VDC max for temperatures up to 70° C
	4.75 to 24 VDC for temperatures between 70° C and 100° C
Input Current	100 mA max with no output load
Input Ripple	100 mV peak-to-peak at 0 to100 kHz
Output Format	Incremental — Two square waves in quadrature with channel A leading B for clockwise shaft rotation, as viewed from the mounting face. See Waveform Diagrams.
Output Types	Open Collector — 100 mA max per channel
	Pull-Up — Open Collector with 2.2K ohm internal resistor, 100 mA max per channel
	Push-Pull – 20 mA max per channel
	Line Driver — 20 mA max per channel (Meets RS 422 at 5 VDC supply)
Index	Once per revolution.
	0001 to 0512 CPR: Ungated
	0513 to 4096 CPR: Gated to output A
	See Waveform Diagrams.
Max Frequency	200 kHz
Electrical Protection	Reverse voltage and output short circuit protected. NOTE: Sustained reverse voltage may result in permanent damage.
Noise Immunity	Tested to BS EN61000-4-2; IEC801-3;
	BS EN61000-4-4; DDENV 50141; DDENV 50204; BS EN55022 (with European compliance option);
	BS EN61000-6-2;
	BS EN50081-2
Quadrature	67.5° electrical or better is typical,
Edge Separation	54° electrical minimum at temperatures > 99° C
Rise Time	Less than 1 microsecond
Mechanical	
Max Shaft Speed	3500 RPM. Higher shaft speeds may be achievable, contact Customer Service.
	6000 RPM for 1.125", 1.250", 1.375", 28 mm, 30 mm, 32 mm bore diameter
User Shaft Tolerances	
Radial Runout	0.005"
Axial Endplay	±0.1"
Moment of Inertia	3.3 x 10 <sup>-3</sup> oz-in-sec <sup>2</sup> typical
Housing	All metal construction
Weight	7.0 lb typical
Environmental	
Storage Temp	25° to 100° C
•	98% RH non-condensing
•	10 q @ 58 to 500 Hz
	50 g @ 11 ms duration
	IP65 for Option A housing style with gasket kit; IP50 for Option B housing style

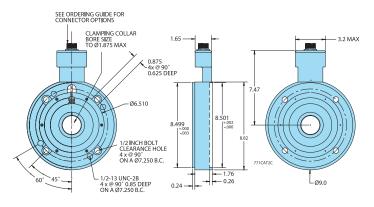


## **MODEL 771 WITH GLAND NUT CABLE (P)**



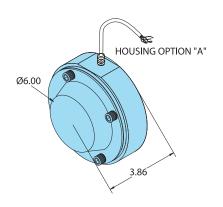


## MODEL 771 WITH CONDUIT BOX (B, X, Y, J, K)





### **OPTIONAL HOUSING STYLE (A) PROTECTIVE COVER**





Connector Type	Height
6- or 7-pin MS	0.67"
10-pin MS	0.90"
5- or 8-pin M12	0.50"

All dimensions are in inches with a tolerance of  $\pm 0.005"$  or  $\pm 0.01"$  unless otherwise specified.



#### **WIRING TABLE**

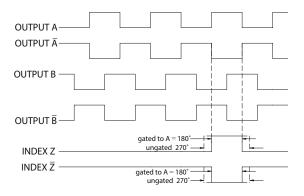
For EPC-supplied mating cables, refer to wiring table provided with cable. Trim back and insulate unused wires.

Function	Gland Cable Wire Color	5-pin M12 PU, PP, OC	8-pin M12	10-pin MS	7-pin MS HV	7-pin MS PU, PP, OC	Terminal Block	10-pin Industrial Clamp
Com	Black	3	7	F	F	F	2	1
+VDC	Red	1	2	D	D	D	1	6
A	White	4	1	A	A	А	3	3
A'	Brown		3	Н	С		4	8
В	Blue	2	4	В	В	В	5	2
B'	Violet		5	I	E		6	7
Z	Orange	5	6	С		С	7	4
Z'	Yellow		8	J			8	9
Shield	Bare							

<sup>†</sup>Standard cable is 24 AWG conductors with foil and braid shield.

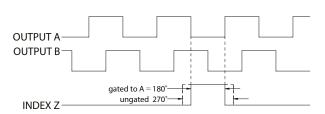
#### **WAVEFORM DIAGRAMS**

#### **Line Driver and Push-Pull**



Clockwise rotation as viewed from the mounting face. NOTE: All degree references are electrical degrees. Waveform shown with optional complementary signals.  $\overline{A}$ ,  $\overline{B}$ ,  $\overline{Z}$  for HV output only.

## **Open Collector and Pull-Up**



Clockwise rotation as viewed from the mounting face.

NOTE: All degree references are electrical degrees. Index is positive going.