

MODEL 858S - STAINLESS STEEL ENCODER



Ø58 mm

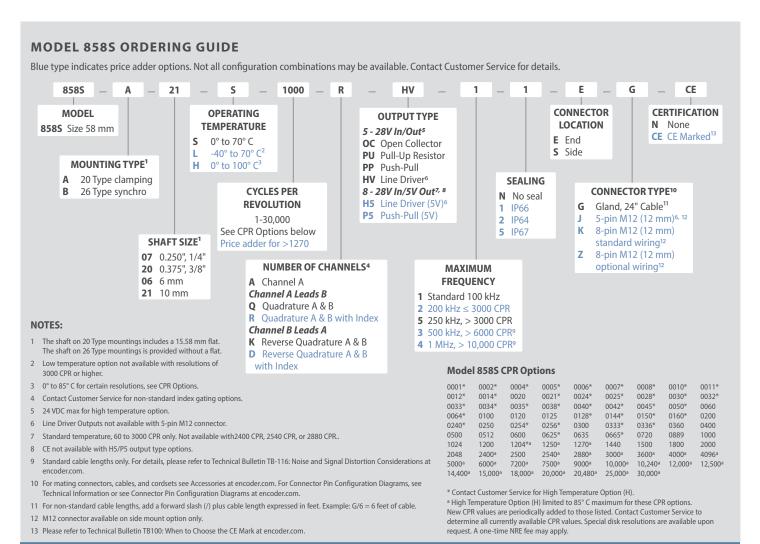
FEATURES

Standard Size 58 (58 mm diameter) stainless steel package Up to 30,000 CPR 80 lb max. axial and radial shaft loading High temperature option (100° C) IP67 sealing available

The Model 858S European Size 58 Accu-Coder® is a heavy duty, extremely rugged, reliable encoder, in a 316 stainless steel package. Its compact design is well suited for harsh factory and plant floor environments that call for a metric solution. The double-shielded ball bearings are rated at 80 lb maximum axial and radial shaft loading, to ensure a long operating life. Shock rating is 75 g for 11 milliseconds duration. With the optional heavy-duty shaft seal installed, the Model 858S is rated at IP67. Two European standard mounting options are available, the Clamping Flange (20 Type), or the Synchro Flange (26 Type).

COMMON APPLICATIONS

Food Processing, Oil, Gas and Chemical Processing, Material Handling, Conveyors, Robotics, Elevator Controls, Textile Machines





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MODEL 858S SPECIFICATIONS

Electrical Input Voltage...4.75 to 28 VDC max for temperatures up to 70° C 4.75 to 24 VDC for temperatures between 70° C to 100° C100 mA max with no output load Input Current.... Input Ripple100 mV peak-to-peak at 0 to 100 kHz ..Incremental – Two square waves in quadrature with Output Format channel A leading B for clockwise shaft rotation, as viewed from the encoder mounting face. See Waveform Diagrams. Output TypesOpen Collector – 100 mA max per channel Pull-Up - Open Collector with 2.2K ohm internal resistor, 100 mA max per channel Push-Pull – 20 mA max per channel Line Driver – 20 mA max per channel (Meets RS 422 at 5 VDC supply) Index..... ..Occurs once per revolution. The index for units >3000 CPR is 90° gated to Outputs A and B. See Waveform Diagrams. ..Up to 1 MHz. Max Frequency.... Electrical Protection.... ..Reverse voltage and output short circuit protected. NOTE: Sustained reverse voltage may result in permanent damage. Noise ImmunityTested to BS EN61000-4-2; IEC801-3; BS FN61000-4-4: DDENV 50141: DDENV 50204; BS EN55022 (with European compliance option); BS EN61000-6-2; BS EN50081-2 .1 to 6000 CPR: 180° (±18°) electrical at 100 kHz output Symmetry..... 6001 to 30,000 CPR: 180° (±36°) electrical .1 to 6000 CPR: 90° (±22.5°) electrical at 100 kHz output Quad Phasing 6001 to 30,000 CPR: 90° (±36°) electrical Min Edge Sep..... .1 to 6000 CPR: 67.5° electrical at 100 kHz output 6001 to 20 480 CPR: 54° electrical >20,480 CPR: 50° electrical ..Less than 1 microsecond ..Instrument and Ouadrature Error: Accuracy..... For 200 to 1999 CPR, 0.017° mechanical (1.0 arc minutes) from one cycle to any other cycle. For 2000 to 3000 CPR, 0.01° mechanical (0.6 arc minutes) from one cycle to any other cycle. Interpolation error (units > 3000 CPR only)

Mechanical

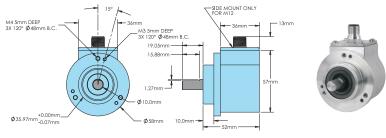
Max Shaft Speed	8000 RPM. Higher shaft speeds may be achievable, contact Customer Service.
Radial Shaft Load	.80 lb max. Rated load of 20 to 40 lb for bearing life of 1.5 x 10^9 revolutions
Axial Shaft Load	80 lb max. Rated load of 20 to 40 lb for bearing life 1.5 x 109 revolutions
Starting Torque	.1.0 oz-in typical with IP64 seal or no seal 3.0 oz-in typical with IP66 shaft seal 7.0 oz-in typical with IP67 shaft seal
Moment of Inertia	5.2 x 10 ⁻⁴ oz-in-sec ²
Housing	Type 316 Stainless Steel
Bearings	Precision ABEC ball bearings
Weight	1.5 lb typical

within 0.005° mechanical. (Total Optical Encoder Error = Instrument + Quadrature + Interpolation)

Environmental

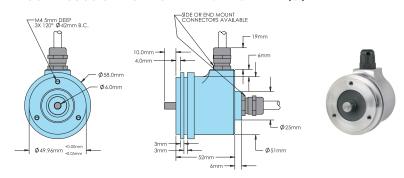
Storage Temp	25° to 85° C
Humidity	98% RH non-condensing
Vibration	20 g @ 58 to 500 Hz
Shock	75 g @ 11 ms duration
Sealing	IP50 standard; IP64, IP66, IP67 optional

MODEL 858S CLAMPING FLANGE 20 TYPE (A)





MODEL 858S SYNCHRO FLANGE 26 TYPE (B)



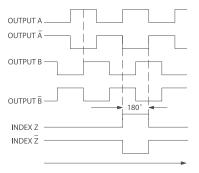
All dimensions are in inches with a tolerance of ± 0.005 " or ± 0.005 " or ± 0.01 " unless otherwise specified. Metric dimensions are given in brackets [mm].



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WAVEFORM DIAGRAMS

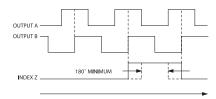
Line Driver and Push-Pull



CLOCKWISE ROTATION AS VIEWED FROM THE MOUNTING FACE

NOTE: ALL DEGREE REFERENCES ARE ELECTRICAL DEGREES. Waveform shown with optional complementary signals \overline{A} , \overline{B} , \overline{Z} for HV and H5 outputs only.

Open Collector and Pull-Up



CLOCKWISE ROTATION AS VIEWED FROM THE MOUNTING FACE

NOTE: ALL DEGREE REFERENCES ARE ELECTRICAL DEGREES. Index is positive going.

WIRING TABLE

For EPC-supplied mating cables, refer to wiring table provided with cable. Trim back and insulate unused wires.

Function	Gland Cable† Wire Color	5-pin M12**	8-pin M12** Standard Wiring	8-pin M12** Optional Wiring
Com	Black	3	7	1
+VDC	Red	1	2	2
A	White	4	1	3
A'	Brown		3	4
В	Blue	2	4	5
B'	Violet		5	6
Z	Orange	5	6	7
Z'	Yellow		8	8
Shield	Bare*			
Case	Green			

^{*} CE Option: Cable shield (bare wire) is connected to internal case.

 $^{^{\}star\star}$ CE Option: Use cable cordset with shield connected to M12 connector coupling nut.

[†] Standard cable is 24 AWG conductors with foil and braid shield.