## TECHNICAL BULLETIN



# TB-528: Cube Pivot Bracket Installation

### Features

- Improved ground clearance under the encoder
- Self-lubricating oil impregnated bronze bushings for longer life
- Spring pre-load feature available as an option for better traction or upside-down operation
- Multiple connector/cable exit orientations available due to improved encoder mounting strategy
- Durable powder-coated finish
- Each kit is supplied with a 5/32" hex "L" key for securing shaft clamps.

### Suggestions

For All Options:

• Mount the pivot bracket parallel to the running surface to obtain minimum measurement error due to pivoting motion.

For Spring Pre-load Options:

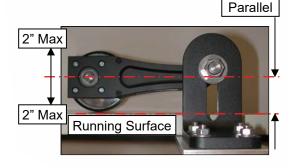
- Max travel is 2" at the encoder shaft from no-load spring position.
- Increased spring load decreases max travel.
- For most applications a spring setting of 5 6 lbs. is sufficient.

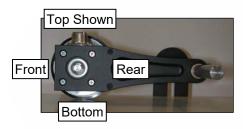
#### Connector / Cable Orientation:

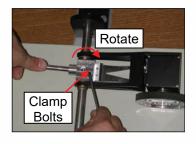
- Multiple connector exit orientations are available.
- For ease of assembly when using the rear connector exit orientation, install mating electrical connectors/cord-sets onto threaded style connectors before installing the encoder onto the bracket.

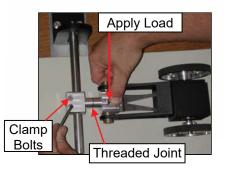
## Mounting the Encoder to the Pivot Bracket

- 1. If necessary, route the cable before mounting the encoder.
- 2. Install the four encoder mounting screws included in the kit, and tighten them securely. Note: A thread locking compound should be used on the encoder mounting screws.
- 3. Mount the measuring wheel(s) on the encoder and securely tighten the setscrews.











## TB-528: Pivot Bracket Installation

## **Pivot Bracket Installation**

### Single Pivot

For single wheel applications using pivot bracket kits #176430-01, #176430-02, #176727-01, #176727-02, and 176742-02.

- 1. Place the pivot clamp in-between the bracket arms.
- 2. For the spring option, place the tips of the spring inside the bracket box.
- 3. Install the assembly onto a fixed  $\emptyset$  5/8" ( $\emptyset$  .625" +0/-.005") shaft.
- 4. Rotate the shaft clamp to pre-load the spring option if available.
- 5. While holding the clamp in a rotated position, tighten the two clamp bolts.

#### Note: A 1/2-20 bolt, rod, screw driver, etc., can be used to aid in rotating the clamp.

### **Double Pivot**

For double wheel applications using pivot bracket kits #176431-01 and #176431-02.

- 1. Turn the threaded joint clockwise by hand until it bottoms out, and then unscrew the joint approximately 1 turn to allow for rotation after installation.
- 2. Install the assembly onto a fixed  $\emptyset$  5/8" ( $\emptyset$  .625" +0/-.005") shaft.
- 3. For the spring option, apply a load to the spring.
- 4. While applying the load, tighten the two clamp bolts.

